



## **1 color Finger print ITR (in the Round) Sleeve**

This elastomer sleeve is laser engraved using below surface highlight dots.

**To obtain the correct readings from the press sheets, please follow directions below.**

1. Run Black or Cyan ink for 1 color finger print.
2. Annilox should be 1000 unless noted otherwise
3. Start with minimal pressure against substrate
4. Increase pressure slightly until you see the 3% to 4% dot showing in the circles areas on the edges outside the bearer bars. Adjust equal pressure from side to side so you see the same % printing equally on both sides. You can apply slight pressure to 2% or 1% as long as you're not over squeezing. It is OK to not see 1% up to 3% on the first finger print since no press curve has been applied at this point.

**DO NOT over-squeeze or press sheet will be unusable**

5. Run your normal Ink Density. For film (poly) this should be 1.20 to 1.30 for Cyan and 1.45 to 1.65 for black.
6. Please send a group of press sheets from the beginning, middle and end of run at your normal press speeds.
7. Carey color will evaluate the press sheets to build a press curve for the next 4 color finger print.

Return Press sheets to:

Carey Color Inc.  
6835 Ridge Rd  
Sharon Center, OH 44274